



Material Safety Data Sheet

THE DOW CHEMICAL COMPANY

Dow Froth Pac

Product Name: 1.75 Froth Polyol HFC INT

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

1.75 Froth Polyol HFC INT

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact:

800-424-9300

Local Emergency Contact:

989-636-4400

2. Hazards Identification

Emergency Overview

Color: Yellow

Physical State: Liquid.

Odor: Characteristic

Hazards of product:

CAUTION! May cause eye irritation. May be harmful if inhaled. Vapor reduces oxygen available for breathing. May cause anesthetic effects. May cause central nervous system effects; may cause respiratory tract irritation. Isolate area. Keep upwind of spill. Contents under pressure.

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause slight eye irritation. May cause slight temporary corneal injury.

Skin Contact: Prolonged contact may cause slight skin irritation with local redness.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Inhalation: Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

Ingestion: Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Signs and symptoms of excessive exposure may include: May cause lacrimation (tears). Salivation. Convulsions. Tremors. Increased activity (hyperactivity).

Aspiration hazard: Based on physical properties, not likely to be an aspiration hazard.

Effects of Repeated Exposure: Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor. Excessive exposure may produce organophosphate type cholinesterase inhibition. Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions. Contains component(s) which have been reported to cause effects on the following organs in animals: Heart.

Birth Defects/Developmental Effects: Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother.

Reproductive Effects: In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals.

3. Composition Information

Component	CAS #	Amount
1,1,1,2-Tetrafluoroethane	811-97-2	>= 10.0 - <= 30.0 %
Glycerol propylene oxide polymer	25791-96-2	>= 10.0 - <= 30.0 %
Polyester polyol, aromatic	Not available	>= 10.0 - <= 30.0 %
Sucrose , propylene oxide	9049-71-2	>= 10.0 - <= 30.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - <= 30.0 %
1,1,1,3,3 - Pentafluoropropane	460-73-1	>= 1.0 - <= 10.0 %
Triethyl phosphate	78-40-0	>= 1.0 - <= 5.0 %
Ethylene glycol	107-21-1	> 0.1 - < 1.0 %

4. First-aid measures**Description of first aid measures**

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin Contact: Wash skin with plenty of water.

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), no additional symptoms and effects are anticipated.

Indication of immediate medical attention and special treatment needed

Maintain adequate ventilation and oxygenation of the patient. This material is a cholinesterase inhibitor. Treat symptomatically. In case of severe acute poisoning, use antidote immediately after establishing an open airway and respiration. Atropine, only by injection, is the preferable antidote. Oximes, such as 2-PAM/protopam, may be therapeutic if used early; however, use only in conjunction with atropine. Attempt seizure control with diazepam 5-10 mg (adults) intravenous over 2-3 minutes. Repeat every 5-10 minutes as needed. Monitor for hypotension, respiratory depression, and need for intubation. Consider second agent if seizures persist after 30 mg. If seizures persist or recur administer phenobarbital 600-1200 mg (adults) intravenous diluted in 60 ml 0.9% saline given at 25-50 mg/minute. Evaluate for hypoxia, dysrhythmia, electrolyte disturbance, hypoglycemia (treat adults with dextrose 100 mg intravenous). If exposed, plasma and red blood cell cholinesterase tests may indicate significance of exposure (baseline data are useful). Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Extinguishing Media to Avoid: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Hydrogen halides.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Keep personnel out of confined or poorly ventilated areas. Keep

upwind of spill. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. Refer to Section 7, Handling, for additional precautionary measures.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

7. Handling and Storage

Handling

General Handling: Avoid contact with eyes. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. This material is hygroscopic in nature. Contents under pressure. Do not puncture or incinerate container. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Other Precautions: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Storage

Store under cover in a dry, clean, cool, well ventilated place away from sunlight. Blowing agent may migrate from product and accumulate in some storage situations.

Storage Period: 15 Months
Storage temperature: 24 °C

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
1,1,1,2-Tetrafluoroethane	AIHA WEEL	TWA	4,240 mg/m ³ 1,000 ppm
1,1,1,3,3 - Pentafluoropropane	AIHA WEEL	TWA	1,644 mg/m ³ 300 ppm
Triethyl phosphate	AIHA WEEL	TWA	7.45 mg/m ³
Ethylene glycol	ACGIH	Ceiling Aerosol.	100 mg/m ³

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields).

Skin Protection: Wear clean, body-covering clothing.

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

9. Physical and Chemical Properties

Appearance

Physical State	Liquid.
Color	Yellow
Odor	Characteristic
Odor Threshold	No test data available
pH	Not applicable
Melting Point	No test data available
Freezing Point	No test data available
Boiling Point (760 mmHg)	No test data available.
Flash Point - Closed Cup	> 100 °C (> 212 °F) <i>Estimated.</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Flammable Limits in Air	Lower: No test data available Upper: No test data available
Vapor Pressure	Not applicable
Vapor Density (air = 1)	No test data available
Specific Gravity (H ₂ O = 1)	1.18 <i>Calculated</i>
Solubility in water (by weight)	No test data available
Partition coefficient, n-octanol/water (log Pow)	No data available for this product. See Section 12 for individual component data.
Autoignition Temperature	No test data available
Decomposition Temperature	No test data available
Kinematic Viscosity	2,240 cSt <i>ASTM D4878</i>
Explosive properties	Not explosive
Oxidizing properties	No

10. Stability and Reactivity

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical stability

Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions

Polymerization will not occur by itself.

Conditions to Avoid: Product can oxidize at elevated temperatures. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible Materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Hydrogen halides. Ketones. Polymer fragments.

11. Toxicological Information

Acute Toxicity

Ingestion

As product: Single dose oral LD50 has not been determined. Estimated. LD50, rat > 2,000 mg/kg

Dermal

As product: The dermal LD50 has not been determined. Estimated. LD50, rabbit > 2,000 mg/kg

Inhalation

As product: The LC50 has not been determined.

Eye damage/eye irritation

May cause slight eye irritation. May cause slight temporary corneal injury.

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

Sensitization

Skin

No relevant data found.

Respiratory

No relevant data found.

Repeated Dose Toxicity

Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor. Excessive exposure may produce organophosphate type cholinesterase inhibition. Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions. Contains component(s) which have been reported to cause effects on the following organs in animals: Heart.

Chronic Toxicity and Carcinogenicity

No relevant data found.

Developmental Toxicity

Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother.

Reproductive Toxicity

In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals.

Genetic Toxicology

Genetic toxicity studies on tested components were predominantly negative. Contains component(s) which were negative in some animal genetic toxicity studies and positive in others.

12. Ecological Information

Toxicity

Data for Component: 1,1,1,2-Tetrafluoroethane

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 h: 450 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), 48 h, immobilization: 980 mg/l

Data for Component: Glycerol propylene oxide polymer

For this family of materials: Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Aquatic Invertebrates Chronic Toxicity Value

Daphnia magna (Water flea), semi-static test, 21 d, mortality, NOEC: >= 10 mg/l, LOEC: > 10 mg/l

Data for Component: Polyester polyol, aromatic

For similar material(s): Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Data for Component: Sucrose , propylene oxide

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Danio rerio (zebra fish), static test, 96 h: 6,310 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), static test, 48 h, immobilization: 9,890 mg/l

Aquatic Plant Toxicity

NOEC, Desmodesmus subspicatus (green algae), static test, biomass growth inhibition, 72 h: 100 mg/l

Aquatic Invertebrates Chronic Toxicity Value

Daphnia magna (Water flea), semi-static test, 21 d, mortality, NOEC: >= 10 mg/l, LOEC: > 10 mg/l

Data for Component: Tris(1-chloro-2-propyl) phosphate

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 h: 84 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), 48 h, immobilization: 131 mg/l

Aquatic Plant Toxicity

ErC50, Pseudokirchneriella subcapitata (green algae), static test, Growth rate inhibition, 96 h: 82 mg/l

Toxicity to Micro-organisms

EC50, activated sludge test (OECD 209), Respiration inhibition, 3 h: 784 mg/l

Aquatic Invertebrates Chronic Toxicity Value

Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, NOEC: 32 mg/l, LOEC: > 32 mg/l

Data for Component: 1,1,1,3,3 - Pentafluoropropane

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 h: > 100 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), static test, 48 h, immobilization: > 100 mg/l

Aquatic Plant Toxicity

ErC50, Pseudokirchneriella subcapitata (green algae), static, Growth rate inhibition, 72 h: > 118 mg/l

Aquatic Invertebrates Chronic Toxicity Value

water flea Daphnia magna, semi-static test, 14 d, mortality, NOEC, NOEC: 29 mg/l

Data for Component: Triethyl phosphate

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Leuciscus idus (Golden orfe), static test, 48 h: 2,140 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), static test, 48 h, immobilization: 350 mg/l

Aquatic Plant Toxicity

EC50, Desmodesmus subspicatus (green algae), Growth rate inhibition, 72 h: 900 mg/l

Toxicity to Micro-organisms

EC50, activated sludge test (OECD 209), Respiration inhibition, 30 min: > 2,985 mg/l

Data for Component: Ethylene glycol

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, Pimephales promelas (fathead minnow), static test, 96 h: 72,860 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), static test, 48 h, immobilization: > 100 mg/l

Aquatic Plant Toxicity

ErC50, Pseudokirchneriella subcapitata (green algae), Growth rate inhibition, 96 h: 6,500 - 13,000 mg/l

Toxicity to Micro-organisms

EC50, activated sludge test (OECD 209), Respiration inhibition, 30 min: 225 mg/l

Persistence and Degradability

Data for Component: 1,1,1,2-Tetrafluoroethane

Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
4 %	28 d	OECD 301D Test	fail

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
6.20E-15 cm ³ /s	1,700 d	Estimated.

Theoretical Oxygen Demand: 0.47 mg/mg

Data for Component: Glycerol propylene oxide polymer

For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions. Material is ultimately biodegradable (reaches > 70% biodegradation in OECD test(s) for inherent biodegradability).

Data for Component: Polyester polyol, aromatic

No relevant data found.

Data for Component: Sucrose, propylene oxide

Based on information for a similar material: Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

Data for Component: Tris(1-chloro-2-propyl) phosphate

Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
14 %	28 d	OECD 301E Test	fail
95 %	64 d	OECD 302A Test	Not applicable

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
4.47E-11 cm ³ /s	0.24 d	Estimated.

Theoretical Oxygen Demand: 1.17 mg/mg

Data for Component: 1,1,1,3,3 - Pentafluoropropane

Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
8 %	28 d	OECD 301D Test	fail

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
2.97E-14 cm ³ /s	360 d	Estimated.

Theoretical Oxygen Demand: 0.60 mg/mg

Data for Component: Triethyl phosphate

Material is ultimately biodegradable (reaches > 70% biodegradation in OECD test(s) for inherent biodegradability).

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
> 90 %	28 d	OECD 302B Test	Not applicable

Theoretical Oxygen Demand: 1.58 mg/mg

Data for Component: Ethylene glycol

Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% biodegradation in OECD test(s) for inherent biodegradability).

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
90 - 100 %	10 d	OECD 301A Test	pass
90 %	1 d	OECD 302B Test	Not applicable

Theoretical Oxygen Demand: 1.29 mg/mg

Bioaccumulative potentialData for Component: 1,1,1,2-Tetrafluoroethane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): 1.68 Estimated.

Data for Component: Glycerol propylene oxide polymer

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

Data for Component: Polyester polyol, aromatic

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Data for Component: Sucrose , propylene oxide

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): -3.38 - -3.25 Estimated.

Data for Component: Tris(1-chloro-2-propyl) phosphate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): 2.59 Measured

Bioconcentration Factor (BCF): 0.8 - 4.6; Cyprinus carpio (Carp); Measured

Data for Component: 1,1,1,3,3 - Pentafluoropropane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): 1.35 Measured

Data for Component: Triethyl phosphate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): 0.80 Measured

Data for Component: Ethylene glycol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): -1.36 Measured

Mobility in soil

Data for Component: 1,1,1,2-Tetrafluoroethane**Mobility in soil:** Potential for mobility in soil is high (Koc between 50 and 150).**Partition coefficient, soil organic carbon/water (Koc):** 97 Estimated.**Henry's Law Constant (H):** 5.00E-02 atm*m3/mole; 25 °C MeasuredData for Component: Glycerol propylene oxide polymer**Mobility in soil:** No data available.Data for Component: Polyester polyol, aromatic**Mobility in soil:** No data available.Data for Component: Sucrose , propylene oxide**Mobility in soil:** No data available.Data for Component: Tris(1-chloro-2-propyl) phosphate**Mobility in soil:** Potential for mobility in soil is slight (Koc between 2000 and 5000).**Partition coefficient, soil organic carbon/water (Koc):** 1,300 Estimated.**Henry's Law Constant (H):** < 1.35E-05 atm*m3/mole; 25 °C Estimated.Data for Component: 1,1,1,3,3 - Pentafluoropropane**Mobility in soil:** Potential for mobility in soil is medium (Koc between 150 and 500).**Partition coefficient, soil organic carbon/water (Koc):** 280 Estimated.**Henry's Law Constant (H):** 6.89E-02 atm*m3/mole; 25 °C Estimated.Data for Component: Triethyl phosphate**Mobility in soil:** Potential for mobility in soil is very high (Koc between 0 and 50)., Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.**Partition coefficient, soil organic carbon/water (Koc):** 48 Estimated.**Henry's Law Constant (H):** 3.60E-08 atm*m3/mole; 25 °C MeasuredData for Component: Ethylene glycol**Mobility in soil:** Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process., Potential for mobility in soil is very high (Koc between 0 and 50).**Partition coefficient, soil organic carbon/water (Koc):** 1 Estimated.**Henry's Law Constant (H):** 8.05E-09 atm*m3/mole; 25 °C Estimated.**Distribution in Environment: Mackay Level 1 Fugacity Model:**

Air	Water.	Biota	Soil	Sediment
0.03 %	100 %	0 %	0 %	0 %

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. Transport Information**DOT Non-Bulk****Proper Shipping Name:** CHEMICAL UNDER PRESSURE, N.O.S.**Technical Name:** 1,1,1,2-Tetrafluoroethane**Hazard Class:** 2.2 **ID Number:** UN3500

DOT Bulk

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN3500

IMDG

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN3500
EMS Number: F-C,S-V
Marine pollutant: No

ICAO/IATA

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.
Technical Name: 1,1,1,2-Tetrafluoroethane
Hazard Class: 2.2 **ID Number:** UN3500 **Cargo Packing Instruction:** 218
Passenger Packing Instruction: 218

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	Yes
Delayed (Chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	Yes

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

Component	CAS #	Amount
1,4-Dioxane	123-91-1	<= 0.016 %

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Hazard Rating System

NFPA	Health	Fire	Reactivity
	2	1	0

Revision

Identification Number: 1042556 / A001 / Issue Date 12/23/2013 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

THE DOW CHEMICAL COMPANY *urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.*



Material Safety Data Sheet

THE DOW CHEMICAL COMPANY

Product Name: SHISO INT AF HFC

Issue Date: 03/11/2014

Print Date: 09 Feb 2015

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

SHISO INT AF HFC

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact:

800-424-9300

Local Emergency Contact:

989-636-4400

2. Hazards Identification

Emergency Overview

Color: Brown

Physical State: Liquefied gas

Odor: Musty

Hazards of product:

WARNING! May cause allergic skin reaction. May cause allergic respiratory reaction. May cause lung injury. May cause eye irritation. May cause skin irritation. Vapor reduces oxygen available for breathing. May cause central nervous system effects. May cause anesthetic effects. May cause respiratory tract irritation. Toxic fumes may be released in fire situations. May react with water. Elevated temperatures can cause hazardous polymerization. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction. Isolate area. Keep upwind of spill. Stay out of low areas. Contents under pressure.

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause moderate eye irritation. May cause slight temporary corneal injury.

Skin Contact: Prolonged contact may cause skin irritation with local redness. May stain skin.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Skin Sensitization: Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

Inhalation: In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). May cause central nervous system effects. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

Respiratory Sensitization: May cause allergic respiratory response. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Ingestion: Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

Aspiration hazard: Based on physical properties, not likely to be an aspiration hazard.

Effects of Repeated Exposure: Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Cancer Information: Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Birth Defects/Developmental Effects: In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother. Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother.

3. Composition Information

Component	CAS #	Amount
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	30.0 - 60.0 %
1,1,1,2-Tetrafluoroethane	811-97-2	>= 5.0 - <= 10.0 %

Note: CAS 101-68-8 is an MDI isomer that is part of CAS 9016-87-9.

4. First-aid measures

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin Contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very

soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye Contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Eye wash fountain should be located in immediate work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of immediate medical attention and special treatment needed

Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

5. Fire Fighting Measures

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Extinguishing Media to Avoid: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen cyanide. Carbon monoxide. Carbon dioxide. Hydrogen halides. Halogenated hydrocarbons.

Unusual Fire and Explosion Hazards: Some components of this product will burn in a fire situation. Product reacts with water. Reaction may produce heat and/or gases. This reaction may be violent. Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available. Do not use direct water stream. May spread fire. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire

from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. If available, use foam to smother or suppress. Refer to Section 7, Handling, for additional precautionary measures. See Section 10 for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Vermiculite. Sand. Clay. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact Dow for clean-up assistance. See Section 13, Disposal Considerations, for additional information.

7. Handling and Storage

Handling

General Handling: Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Use with adequate ventilation. Wash thoroughly after handling. Keep container tightly closed. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Other Precautions: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Storage

Store in a dry place. Protect from atmospheric moisture. Do not store product contaminated with water to prevent potential hazardous reaction. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage Period:
6 Months

Storage temperature:
15 - 27 °C

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
4,4' -Methylenediphenyl diisocyanate	ACGIH	TWA	0.005 ppm
	OSHA Table Z-1	Ceiling	0.2 mg/m3 0.02 ppm

1,1,1,2-Tetrafluoroethane

AIHA WEEL

TWA

4,240 mg/m3 1,000 ppm

Personal Protection**Eye/Face Protection:** Use chemical goggles.**Skin Protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene. Chlorinated polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Viton. Neoprene. Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.**Respiratory Protection:** Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.**Ingestion:** Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.**Engineering Controls****Ventilation:** Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure. Lethal concentrations may exist in areas with poor ventilation.**9. Physical and Chemical Properties****Appearance****Physical State**

Liquefied gas

Color

Brown

Odor

Musty

Odor Threshold

No test data available

pH*Not applicable***Melting Point**

No test data available

Freezing Point

No test data available

Boiling Point (760 mmHg)*No test data available.***Flash Point - Closed Cup**

Not applicable, Gas

Evaporation Rate (Butyl

No test data available

Acetate = 1)**Flammability (solid, gas)**

No

Flammable Limits In Air**Lower:** No test data available**Upper:** No test data available**Vapor Pressure**

225 psi @ 54 °C Container is under pressure.

Vapor Density (air = 1)

No test data available

Specific Gravity (H₂O = 1)1.24 25 °C/25 °C *Estimated.***Solubility in water (by weight)**insoluble, reacts, evolution of CO₂

Partition coefficient, n-octanol/water (log Pow)	Reacts with water.
Autoignition Temperature	No test data available
Decomposition Temperature	No test data available
Kinematic Viscosity	No test data available
Explosive properties	Not explosive
Oxidizing properties	No
Molecular Weight	No test data available

10. Stability and Reactivity

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical stability

Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions

Can occur. Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by: Strong bases. Water.

Conditions to Avoid: Exposure to elevated temperatures can cause product to decompose.

Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

Incompatible Materials: Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Diisocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact; these reactions can become violent. Contact is increased by stirring or if the other material mixes with the diisocyanate. Diisocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat. Avoid contact with metals such as: Aluminum. Zinc. Brass. Tin. Copper. Galvanized metals. Avoid contact with absorbent materials such as: Moist organic absorbents. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition.

11. Toxicological Information

Acute Toxicity

Ingestion

As product: Single dose oral LD50 has not been determined. Estimated. LD50, rat > 2,000 mg/kg

Dermal

As product: The dermal LD50 has not been determined. Estimated. LD50, rabbit > 2,000 mg/kg

Inhalation

As product: The LC50 has not been determined.

Eye damage/eye irritation

May cause moderate eye irritation. May cause slight temporary corneal injury.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness. May stain skin.

Sensitization

Skin

Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

Respiratory

May cause allergic respiratory response. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Repeated Dose Toxicity

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Chronic Toxicity and Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Developmental Toxicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother. Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother.

Reproductive Toxicity

No relevant data found.

Genetic Toxicology

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

12. Ecological Information

Toxicity

Data for Component: **Diphenylmethane Diisocyanate, isomers and homologues**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is practically non-toxic to aquatic organisms on an acute basis (LC₅₀/EC₅₀/EL₅₀/LL₅₀ >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

Based on information for a similar material: LC₅₀, Danio rerio (zebra fish), static test, 96 h: > 1,000 mg/l

Aquatic Invertebrate Acute Toxicity

Based on information for a similar material: EC₅₀, Daphnia magna (Water flea), static test, 24 h: > 1,000 mg/l

Aquatic Plant Toxicity

Based on information for a similar material: NOEC, Desmodesmus subspicatus (green algae), static test, Growth rate inhibition, 72 h: 1,640 mg/l

Toxicity to Micro-organisms

Based on information for a similar material: EC₅₀, activated sludge test (OECD 209), Respiration inhibition, 3 h: > 100 mg/l

Toxicity to Soil Dwelling Organisms

EC₅₀, Eisenia fetida (earthworms), 14 d: > 1,000 mg/kg

Data for Component: **4,4'-Methylenediphenyl diisocyanate**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is practically non-toxic to aquatic organisms on an acute basis (LC₅₀/EC₅₀/EL₅₀/LL₅₀ >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

Based on information for a similar material: LC₅₀, Danio rerio (zebra fish), static test, 96 h: > 1,000 mg/l

Aquatic Invertebrate Acute Toxicity

Based on information for a similar material: EC₅₀, Daphnia magna (Water flea), static test, 24 h: > 1,000 mg/l

Aquatic Plant Toxicity

Based on information for a similar material: NOEC, *Desmodesmus subspicatus* (green algae), static test, Growth rate inhibition, 72 h: 1,640 mg/l

Toxicity to Micro-organisms

Based on information for a similar material: EC50, activated sludge test (OECD 209), Respiration inhibition, 3 h: > 100 mg/l

Toxicity to Soil Dwelling Organisms

EC50, *Eisenia fetida* (earthworms), 14 d: > 1,000 mg/kg

Data for Component: 1,1,1,2-Tetrafluoroethane

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, *Oncorhynchus mykiss* (rainbow trout), static test, 96 h: 450 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, *Daphnia magna* (Water flea), 48 h, immobilization: 980 mg/l

Toxicity to Micro-organisms

EC50; *Pseudomonas putida*, static, 6 h: > 750 mg/l

Persistence and Degradability**Data for Component: Diphenylmethane Diisocyanate, isomers and homologues**

In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

OECD Biodegradation Tests: Based on information for a similar material:

Biodegradation	Exposure Time	Method	10 Day Window
0 %	28 d	OECD 302C Test	Not applicable

Data for Component: 4,4' -Methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

OECD Biodegradation Tests: Based on information for a similar material:

Biodegradation	Exposure Time	Method	10 Day Window
0 %	28 d	OECD 302C Test	Not applicable

Data for Component: 1,1,1,2-Tetrafluoroethane

Material is expected to biodegrade only very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method	10 Day Window
4 %	28 d	OECD 301D Test	fail

Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Half-life	Method
6.20E-15 cm ³ /s	1,700 d	Estimated.

Theoretical Oxygen Demand: 0.47 mg/mg

Bioaccumulative potential**Data for Component: Diphenylmethane Diisocyanate, isomers and homologues**

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration Factor (BCF): Bioconcentration potential is low (BCF < 100 or Log Pow < 3). 92; *Cyprinus carpio* (Carp)

Data for Component: 4,4' -Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration Factor (BCF): Bioconcentration potential is low (BCF < 100 or Log Pow < 3). 92; Cyprinus carpio (Carp)

Data for Component: **1,1,1,2-Tetrafluoroethane**

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient, n-octanol/water (log Pow): 1.68 Estimated.

Mobility in soil

Data for Component: **Diphenylmethane Diisocyanate, isomers and homologues**

Mobility in soil: In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Data for Component: **4,4' -Methylenediphenyl diisocyanate**

Mobility in soil: In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Data for Component: **1,1,1,2-Tetrafluoroethane**

Mobility in soil: Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient, soil organic carbon/water (Koc): 97 Estimated.

Henry's Law Constant (H): 5.00E-02 atm*m3/mole; 25 °C Measured

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. Transport Information

DOT Non-Bulk

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.

Technical Name: 1,1,1,2-Tetrafluoroethane

Hazard Class: 2.2 **ID Number:** UN3500

DOT Bulk

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.

Technical Name: 1,1,1,2-Tetrafluoroethane

Hazard Class: 2.2 **ID Number:** UN3500

IMDG

Proper Shipping Name: CHEMICAL UNDER PRESSURE, N.O.S.

Technical Name: 1,1,1,2-Tetrafluoroethane

Hazard Class: 2.2 **ID Number:** UN3500

EMS Number: F-C,S-V

Marine pollutant: No

ICAO/IATA**Proper Shipping Name:** CHEMICAL UNDER PRESSURE, N.O.S.**Technical Name:** 1,1,1,2-Tetrafluoroethane**Hazard Class:** 2.2 **ID Number:** UN3500**Cargo Packing Instruction:** 218**Passenger Packing Instruction:** 218**Additional Information**

Reportable quantity: 5,000 lb – MDI - RQ based on 172.101 Appendix A for pure MDI

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**Immediate (Acute) Health Hazard** Yes**Delayed (Chronic) Health Hazard** Yes**Fire Hazard** No**Reactive Hazard** Yes**Sudden Release of Pressure Hazard** Yes**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Component	CAS #	Amount
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	30.0 - 60.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

Component	CAS #	Amount
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	30.0 - 60.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

This product contains the following substances which are subject to CERCLA Section 103 reporting requirements and which are listed in 40 CFR 302.4.

Component	CAS #	Amount
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 60.0 - <= 100.0 %

4,4' -Methylenediphenyl diisocyanate

101-68-8

30.0 - 60.0 %

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact.

Recommended Uses and Restrictions**Identified uses**

Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

Revision

Identification Number: 64144 / A001 / Issue Date 03/11/2014 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

THE DOW CHEMICAL COMPANY *urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.*